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# Destrucción de

## Contaminantes Orgánicos Por Fotocatálisis Heterogénea

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## FOTO- Catálisis Heterogénea



1) Transferencia de los reactantes en la fase fluída



- 2) Adsorción de los reactantes en la superficie del catalizador
- 3) Reacción en la fase adsorbida
  - 3.1 Adsorción de los fotones por el sólido (no fotoquímica)
  - 3.2 Creación de electrones y huecos foto-inducidos
  - **3.3 Reacciones de transferencia de electrones** (ionosorción, neutralización de cargas eléctricas, formación de radicales, reacciones químicas en fase adsorbidas)



- 4) Desorción de los productos finales
- 5) Evacuación de los productos finales en/por la fase fluída



# **Energy band diagram of titania**











Fate of electrons and holes within a spherical particle of titania in the presence of an acceptor (A) and of a donor (D) molecule (after the late Dr. H. Gerisher (1993))





#### Scheme of a laboratory-scale slurry photoreactor









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# Los Doce Principios de la Química Verde\*

- 1. Prevención
- 2. Economía de átomos
- 3. Síntesis de productos químicos menos peligrosos
- 4. Diseño de productos más seguros
- 5. Disolventes y corrientes auxiliares más seguros
- 6. Diseño para la eficiencia energética
- 7. Uso de materias primas renovables
- 8. Reducción de sub-productos
- 9. Catálisis
- 10. Diseño para la degradación
- 11. Análisis en tienpo real para la prevención de la contaminación
- 12. Química intrínsecamente más segura para la prevención de accidentes

\*Anastas, P. T.; Warner, J. C. *Green Chemistry: Theory and Practice*, Oxford University Press: New York, 1998, p.30. By permission of Oxford University Press.



# Fine Chemicals vs Environmental and Green Chemistry in Photocatalysis

Influence of the nature of the related active species

O\* vs OH°



# **Fine Chemicals in Photocatalysis**



# Fine Chemicals vs Environmental and Green Chemistry in Photocatalysis

Influence of the nature of the related active species

O\* vs OH°

# Fine Chemicals vs Environmental Photocatalysis



	Parameters	Fine Chemicals	Environmental Catalysis	
Common Features	Catalyst Photoreactors medium Activation Process Kinetic laws	TiO <sub>2</sub> , Pt/TiO <sub>2</sub> Batch, plug flow Gas and liquid phase Photonic absorption Langmuir-Hinshelwood	TiO <sub>2</sub> Batch plug flow Gas and liquid phase Photonic absorption Langmuir-Hinshelwood	
Opposite Features	Main reaction	Mild oxidation	Total oxidation	
	Initial selectivity	100%	No selectivity	
	Final products for organics	C=_O	CO <sub>2</sub>	
	Medium	<u>Dry</u> medium	Water, Humid air	
	Active species	0*	OH°	
	Reaction of Formation	$(TiO_2) + O^{-}_{(ads)} + h^{+} \rightarrow O^{*}_{(ads)}$	$h\nu \rightarrow e^{-} + h^{+}$ $(H_2O \rightleftharpoons H^+ + OH^-) + h^+ \rightarrow H^+ + OH^\circ$	



# Fine Chemicals : Case study of tertiobutyl-tolualdehyde



### Perfume Industry

$$- | + KMnO_4 \rightarrow | - CHO + by products$$

 $5 C_4 H_9 - C_6 H_4 - C H_3 + 4 K M n O_4 + 6 H_2 S O_4 \longrightarrow$ 

 $4 \text{ MnSO}_4 + 2 \text{ K}_2 \text{SO}_4 + 11 \text{ H}_2 \text{O} + 5 \text{ C}_4 \text{H}_9 - \text{C}_6 \text{H}_4 - \text{CHO}$ 

## Many by-products as expected in fine chemistry



# Fine Chemicals : Case study of tertiobutyl-tolualdehyde



### The photocatalytic solution

$$C_{4}H_{9}-C_{6}H_{4}-CH_{3}+O_{2}(air) \xrightarrow{\text{TiO}_{2}+h_{V}} C_{4}H_{9}-C_{6}H_{4}-CHO + H_{2}O$$

- Selectivity S = 100%
- Reaction is performed in air, at room temperature
- -Typical « environmentally friendly reaction » (« Green Chemistry ») which can be carried out in gas and/or pure liquid organic phase



# **Environmental Photocatalysis in Water**



# PHOTOCATALYTIC TOTAL DEGRADATION OF INORGANICS (CHEMICALS, POLLUTANTS, TOXICS ....)



#### **PHOTOCATALYTIC OXIDATION OF AQUEOUS INORGANICS**

$$\begin{array}{l} H_{2}S \,+\, 2\,O_{2} \,\rightarrow \, SO_{4}^{2^{2}} \,+\, 2\,H^{+} \\ SH^{+} \,+\, 2\,O_{2}^{+} \,\rightarrow \, SO_{4}^{2^{2}} \,+\, H^{+} \\ S^{2^{+}} \,+\, 2\,O_{2} \,\rightarrow \, SO_{4}^{2^{+}} \\ SO_{3}^{2^{+}} \,+\, 1/2\,O_{2} \,\rightarrow \, SO_{4}^{2^{+}} \\ S_{2}O_{3}^{2^{+}} \,+\, 2\,O_{2}^{-} \,+\, H_{2}O \,\rightarrow \, 2\,SO_{4}^{2^{+}} \,+\, 2\,H^{+} \\ NO_{2}^{-} \,+\, 1/2\,O_{2}^{-} \,\rightarrow \, NO_{3}^{-} \\ NH_{4}^{+} \,+\, 1/2\,O_{2}^{-} \,\rightarrow \, NO_{3}^{-} \\ NH_{4}^{+} \,+\, 1/2\,O_{2}^{-} \,+\, H_{2}O^{-} \,\rightarrow \, NO_{3}^{-} \,+\, 2\,H_{2}O^{-} \,+\, 2\,H^{+} \\ H_{3}PO_{3}^{-} \,+\, 1/2\,O_{2}^{-} \,\rightarrow \, H_{3}PO_{4} \\ CN^{-} \,+\, 1/2\,O_{2}^{-} \,\rightarrow \, OCN^{-} \qquad \left[ \, OCN^{-} \,+\, 2\,H_{2}O \,\rightarrow \, CO_{3}^{2^{+}} \,+\, NH_{4}^{+} \right] \\ \hline \textbf{STS} \\ TiO_{2} \, >> \, ZnO^{*} \,>\, ZrO_{2}^{-} \,ScO_{2}^{-} \,\approx\, SnO_{2}^{-} \,>\, CdS^{*} >\, MoO_{3} \,\approx \, WO_{3}^{-} \,> V_{2}O_{5}^{-} \,=\, OC_{3}^{-} \,+\, SO_{3}^{-} \,+\, SO_{3}^{-}$$

(\*: photocorrodes)

CATALY



Heavy metal removal



Separation from common metals

J.M. HERRMANN et al, J. Phys. Chem. <u>90</u>, (**1986**), 6028 ; J.M. HERRMANN et al , J. Catal. <u>113</u>, (**1988**), 72



# PHOTOCATALYTIC TOTAL DEGRADATION OF ORGANICS (POLLUTANTS, PESTICIDES, DYES....)



#### **Photocatalytic OH° Radicals Generation**

In water, UV-irradiated titania is able to generate OH<sup>o</sup> radicals, known as strongly oxidative (second best after fluorine) but poorly selective agents:

- $(TiO_2) + h\nu \rightarrow e^{-} + h^{+}$ (1)
- $O_2 + e \rightarrow O_2$  (2)

$$H_2O \rightarrow OH^- + H^+$$
 (3)

$$OH^{-} + h^{+} \rightarrow OH^{\circ}$$
 (4)

$$O_2^- + H^+ \rightarrow HOO^\circ$$
<sup>(5)</sup>

- $2 \operatorname{HOO}^{\circ} \rightarrow \operatorname{O}_2 + \operatorname{H}_2 \operatorname{O}_2 \tag{6}$
- $H_2O_2 \rightarrow 2 OH^\circ$  (7)

$$R-H + ^{\circ}OH \rightarrow R^{\circ} + H_{2}O$$
 (8)

- $R^{\circ} + {}^{\circ}OH \longrightarrow R OH \tag{9}$
- $R-OH + °OH \rightarrow Intermediates \rightarrow CO_2$ (10)

Loss of one carbon atom via the "photo-Kolbe" reaction:

$$R-COO^- + h^+ \rightarrow R^\circ + CO_2$$



## **Importance of the « Photo-Kolbe »\* Reaction**

\* Firstly described by B. KRAEUTLER and A.J. BARD (1978)

 $(TiO_2) + h_V \longrightarrow e^- + h^+$ R - COO<sup>-</sup> + h<sup>+</sup>  $\longrightarrow$  R COO°

 $R - COO^{\circ} \longrightarrow R^{\circ} + CO_{2}$ 

Sirver First step of carbon mineralization :  $C_n \rightarrow C_{n-1} + CO_2$ 

Many carboxylic acids present in Nature (formic, acetic, oxalic, butyric, fatty acids (palmitic, stearic, ...))
Possible subsequent reactions :

 $R' + OH^{\circ} \longrightarrow R - OH \longrightarrow R' - CHO \longrightarrow R COOH \longrightarrow C_{n-2} + CO_2$ 

**In water** : Step-by-step decarboxylations :  $C_n \rightarrow n CO_2$ 

In humid air : side reactions

$$R^{\circ} + H^{\circ} \longrightarrow RH( \uparrow)$$

$$R^{\circ} + OH^{\circ} \longrightarrow ROH( \uparrow) \longrightarrow > C = O( \uparrow)$$
(acceleration of solf cleaning by evolution of gaseous in

(acceleration of self-cleaning by evolution of gaseous intermediates)

#### Photocatalytic degradation of Biomass





in contact with TiO<sub>2</sub> at  $\lambda \ge$  290 nm.



# **Fenitrothion**



Phosphorothioic acid O,O-dimethyl-O-(3-methyl-4-nitrophenyl) ester

(insecticide, cholinesterase inhibitor)







TIME (MIN)

Kinetics of disappearance of Fenitrothion A =  $TiO_2$  + UV +air ; B =  $TiO_2$  dark ; C= UV alone



Kinetics of the formation of inorganic ions during Fenitrothion catalytic photodegradation

## Schematic photocatalytic degradation pathway of Fenitrothion



















Omin

33min

(In presence of TiO<sub>2</sub>)

56min



15min





## NITROGEN MASS BALANCE IN AZO-DYES DEGRADATION

AZOIC or AZO-dyes :

**C** They contain a stable internal –N=N- functional group





## **EVOLUTION of NITROGEN-CONTAINING FINAL PRODUCTS**



NH<sub>4</sub><sup>+</sup> ions originate from amino-groups *without any change* of the oxidation degree of nitrogen equal to -3.

This can occur via successive attacks by H° atoms:

 $R-NH_2 + H^\circ \rightarrow R^\circ + NH_3$  followed by :  $NH_3 + H^+ \Leftrightarrow NH_4^+$ 

H° atoms can be generated either

(i) by reduction of protons by photogenerated electrons (moderate driving force)  $H^+ + e^- \rightarrow H^\circ$ or (ii) by transient alcohol intermediate photodehydrogenation (Herrmann et al. (1980))  $R-CH_2OH \rightarrow R-CH_2O^- + H^+ \rightarrow R-CHO + 2 H^\circ$ or (iii) by other redox reactions such as the photo-Kolbe reaction of formate penultimate metabolite:  $H-COO^- + h^+ \rightarrow H^\circ + CO_2$ By comparing the initial rates,  $NH_4^+$  appears as a primary product by contrast to  $NO_3^-$ 

#### No nitrogen balance in solution for both azo-dyes. $\Rightarrow$ deeper analyses in the gas phase





**Experimental evidence for dinitrogen formation:** 

- MS analysis in a static vacuum-tight cell
- **GC** analysis in an air-tight batch slurry photoreactor

For Congo Red, the mass balance in nitrogen was equal to 100 %.

The mol fraction  $x_N$  of N atoms in the final dinitrogen produced by CR degradation is equal to:

 $x_N = 2 n_{N2} / [(n_{NH4+} + n_{NO3-}) + 2 n_{N2}] = 0.65 \approx 2/3$ 

The ratio 2/3 is just the mol fraction of N atoms contained in the double -N = N- azo-groups of Congo-Red. Similar results were found with the single azo- group dye in Amaranth.

The photocatalytic degradation of "azo" groups generates gaseous nitrogen.



## **FORMATION OF N<sub>2</sub> FROM DIAZOIC DYES**

It can be accounted for by a simple reaction with a radical, referring indifferently to an oxidation or to a reduction process such as:



**Radicals R° subsequently follow the same degradation process by additional OH°** radicals.

N<sub>2</sub> evolution constitutes the ideal case for a decontamination reaction involving totally innocuous nitrogen-containing final product.



# **Mineralization of CONGO RED heteroatoms**









#### Case study of the photocatalytic degradation of the prohibited alimentary dye Amaranth (PhD thesis of Mrs Maithaa Karkmaz-Le Du)



Azo form

Hydrazone form



### Establishment of the stoichiometric coefficients in Amaranth (C<sub>20</sub> H<sub>11</sub> N<sub>2</sub> O<sub>10</sub> S<sub>3</sub> Na<sub>3</sub>) photocatalytic degradation

Element in C <sub>20</sub> H <sub>11</sub> N <sub>2</sub> O <sub>10</sub> S <sub>3</sub> <sup>3-</sup>	Analytical Method	Final product containing the element	Stoichiometric coefficients found		
Carbon C <sub>20</sub> H <sub>11</sub> N <sub>2</sub> O <sub>10</sub> S <sub>3</sub> <sup>3-</sup>	тос	CO <sub>2</sub>	20		
Hydrogen C <sub>20</sub> <i>H</i> <sub>11</sub> N <sub>2</sub> O <sub>10</sub> S <sub>3</sub> <sup>3-</sup>	рН	$\mathbf{H}^+$	3		
Nitrogen C <sub>20</sub> H <sub>11</sub> <b>N</b> <sub>2</sub> O <sub>10</sub> S <sub>3</sub> <sup>-3-</sup>	GC	N <sub>2</sub>	1		
Sulfur C <sub>20</sub> H <sub>11</sub> N <sub>2</sub> O <sub>10</sub> <b>S</b> <sub>3</sub> <sup>-3-</sup>	ionic HPLC	SO4 <sup>2-</sup>	3		
Oxygen C <sub>20</sub> H <sub>11</sub> N <sub>2</sub> <b>O</b> <sub>10</sub> S <sub>3</sub> <sup>3-</sup> + xO <sub>2</sub> (g)	DCO	H <sub>2</sub> O	$\Sigma n_{\rm O} = 56$ $xO_2 = 23$		
$C_{20}H_{11}N_2O_{10}S_3^{3-} + 23O_2 \longrightarrow 20CO_2 + N_2 + 3SO_4^{2-} + 3H^{+} + 4H_2O_{10}$					



#### Case study of the photocatalytic degradation of two textile dyes polluting waters in Vietnam (PhD thesis of Miss Thu Hoai BUI)



**Reactive Red** - 4 (Cibacron Brilliant Red 3B-A);  $\lambda_{max} = 517$  nm



Reactive Black - 5 (Remazol Black B);  $\lambda_{max} = 597$  nm

#### Degradation scheme of Reactive Red 4 into aromatic products










Temporal variations of intermediate products containing a triazinic aromatic ring and identified by UV-HPLC during the photocatalytic degradation of Reactive Red 4



t (h)



#### **Kinetics of Nitrogen-containing final products**













Slurry solar photoreactor at PSA (3 modules in series)



#### Pilot experimentations at Plataforma Solar de Almeria



The two pilotphotoreactors used in the experiment performed in the presence of (A) Tigpowder (CPC photoreactor) and (B) coated titania (STEP photoreactor)

CPC: Compound Parabolic Collector





#### Comparison of Ahlstrom and CPC photoreactors with 0.2g/L P-25









#### **Domaine Latour ( Burgundy, France)**

#### **Pulverisation of pesticides**











Washing of the tractor (+ tank + nebulizors)



**Collection and transport of the effluent** 



#### **Photocatalysis treatment of the effluents**



with UV-A lamps tested in 2001-2002



with natural UV-A in 2000





# Examples of some typical bad-smelling molecules totally degraded by photocatalysis

Name	Formula	Origin	
Butadione	CH₃-CO-CO-CH₃	Odor of rancid butter	
Dimethyl-disulfide	CH <sub>3</sub> -S-S-CH <sub>3</sub> Odor de cabbage		
Furfural	ОСНО	Odor of burnt milk	
Valeric Acid	CH <sub>3</sub> -(CH <sub>2</sub> ) <sub>3</sub> -COOH Odor of corpor perspiration		
2-heptanone	CH <sub>3</sub> -CO-(CH <sub>2</sub> ) <sub>4</sub> -CH <sub>3</sub>	Odor of strong cheese (Roquefort,…)	

French patent on Photocatalytic elimination of odors in refrigerators (2004)





## Photocatalytic device for air and odor treatment in domestic refrigerators



French Patent (n° 0403448 (01/04/04)) **Odor treatment device, especially in refrigerators** C.GUILLARD, JM HERRMANN, JP CHEVRIER, C BERTRAND, E. PHILIBERT Patent immediately followed by 40,000 units production





p-doping by M<sup>3+</sup> (Cr, Ga, Fe, Al)





#### EFFECT OF Cr<sup>3+</sup>-DOPING OF TiO<sub>2</sub> FOR VARIOUS REACTIONS AND MEDIA

Medium	Reaction	Inhibition factor	
liquid organic	$Cyclo-C_6H_{12} + O_2 \longrightarrow cyclo-C_6H_{10}O + H_2O$	25	
liquid organic	$CH_3 - CHOH - CH_{3 (liq)} + \frac{1}{2} O_2 \rightarrow H_2O + CH_3 - CO-CH_3$	25	
gaseous organic	$CH_2 = CH - CH_{3 (g)} + \frac{1}{2} O_2 \longrightarrow CH_2 - CH - CH_3$	55	
aqueous phase	$HC_2O_4^{-}_{(aq)} + \frac{1}{2}O_2 + H^+ \longrightarrow 2CO_2 + H_2O$	~ 85	
surface	$^{18}O = ^{18}O_{(g)} + ^{16}O_{S} \longrightarrow ^{18}O = ^{16}O_{(g)} + ^{18}O_{S}$	~ 10 <sup>3</sup>	



## Substitutional doping of titania by M<sup>3+</sup> dissolved trivalent cations (M = Fe ; Cr ; Ga)

 $(-Cr^{3+}-) + e^{-} \Leftrightarrow [(-Cr^{3+}-)e^{-}] \Leftrightarrow A + e^{-} \Leftrightarrow A^{-}$ 

A = acceptor center

N = neutral center

A	+++	e⁻	↓	A-
A <sup>-</sup>		h⁺	↓	A
 е-	+	 h⁺	 ⇒	N

Balance

 $[Cr^{3+}] = 0.86 \text{ at.}\% \Rightarrow [Cr^{3+}] = 2.50 \text{ x } 10^{20} \text{ ions/cm}^3$ 

**Recombination rate R:** 

- undoped sample : R = k<sub>R</sub>[e-] [h+]

- doped sample : R' = k<sub>R</sub> ([e-] + [A-]) [h+] = kR ([e-] + [2.50 x 10<sup>20</sup>]) [h+] ≈ k'<sub>R</sub> [h<sup>+</sup>] ⇒ R' >> R

The recombination rate R is of second order  $\Rightarrow$  It strongly increases with concentrations and becomes of apparent first order



#### **SOLAR PHOTOCATALYSIS: « HELIO-PHOTOCATALYSIS »**

## **Two European Programs on « Water Potabilization by Photocatalysis in Semi-Arid Countries** »

**Aim** : Potabilization of  $1m^3$  water per day by photocatalysis using deposited titania in a robust solar photoreactor.



## **AQUACAT** Project

Coordinator Jean-Marie HERRMANN (LACE, France) Europe (France, Spain, Portugal, Switzerland) – North Africa (Egypt, Morocco, Tunisia)



## SOLWATER Project

Coordinator Julian BLANCO (PSA, Spain) Europe(Spain, Portugal, France, Switzerland, Greece) – Latin America (México, Peru, Argentina)





Second strain of air in confined atmospheres :

Offices, workshops, cellars, planes, submarines, automotives, « molecular » air purity required in Electronics clean rooms – Joseph DUSSAUD

Selimination of odors :

Toilets, refrigerators (Thomson-Brandt, French Patent (2004) + 40.000 units produced ; pig farms - Pr Alain LAPLANCHE

Self cleaning glasses (St Gobain, Pilkington, LACE) – Mrs Dr. Chantal GUILLARD, CNRS

- Photocatalytic antibacteriologic Gas masks Michael HOFFMANN Research for US Army (future extension to civilians??)
- Purification of used farming waters : elimination of usual pesticides Joseph DUSSAUD
- Drink water production (1m<sup>3</sup>/d) for isolated populations in semi-arid countries by autonomous solar pilot plants

European Programmes AQUACAT (coordinated by LACE) (North Africa) and SOLWATER coordinated by J. Blanco (Latin America)



1) Are we « condemned » to exclusively work with titania?

- 2) Can TiO<sub>2</sub> be photosensitized in the visible by doping ?
  1) cationic doping = no ; 2) anionic doping = to be proved
- 3) Can we find a new photocatalyst different from  $TiO_2$  and directly active in the visible?
- 4) Is photocatalysis suitable for preparative Fine Chemistry?
- 5) Is photocatalysis enough bactericide in water and in air?
- 6) Is Photocatalysis really « cancericide »?
- 7) Are we able to define a few standardized tests for any photocatalytic system?



#### **Advantages of the Photocatalytic Purification of Water**

- **C** Total mineralization of aqueous pollutants (into  $CO_2$ ,  $H_2O$ ,  $CI^-$ ,  $NO_3^-$ ,  $SO_4^{2-}$ ,  $HPO_4^{2-}$  ....) in most cases (exception of atrazine  $\rightarrow$  cyanuric acid)
- **Wide applicability (many pollutants treated)**
- Safety of the process (harmless  $TiO_2$  catalysts, no chemical additives to water)
- G Unexpensive reactants : air, cheap catalyst (≈ 15 € / kg)
- G High stability of the catalyst under UV at various pH and possibility of recycling it
- Solution Process active at room temperature (-  $40 \le t^{\circ}C \le 80^{\circ}C$ ) : no need of thermal energy for heating water (known as having a very high heat capacity
- **Efficient process for purifying air (suppression of odors)** 
  - Use of solar energy

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## The Twelve Principles of Green Chemistry\*

- 1. Prevention
- 2. Atom Economy
- 3. Less Hazardous Chemical Syntheses
- 4. Designing Safer Chemicals
- 5. Safer Solvents and Auxiliaries
- 6. Design for Energy Efficiency
- 7. Use of Renewable Feedstocks
- 8. Reduce Derivatives
- 9. Catalysis
- **10.Design for Degradation**
- **11.Real-time analysis for Pollution Prevention**

**12.Inherently Safer Chemistry for Accident Prevention** 

\*Anastas, P. T.; Warner, J. C. *Green Chemistry: Theory and Practice*, Oxford University Press: New York, 1998, p.30. By permission of Oxford University Press.

# The Twelve Principles of Green Chemistry\*

(1)

## 1. Prevention

It is better to prevent waste than to treat or clean up waste after it has been created.

## 2. Atom Economy

Synthetic methods should be designed to maximize the incorporation of all materials used in the

process into the final product.

## **3. Less Hazardous Chemical Syntheses**

Wherever practicable, synthetic methods should be designed to use and generate substances that possess little

or no toxicity to human health and the environment.

## 4. Designing Safer Chemicals

Chemical products should be designed to effect their desired function while minimizing their toxicity.

## 5. Safer Solvents and Auxiliaries

The use of auxiliary substances (e.g., solvents, separation agents, etc.) should be made unnecessary wherever possible and innocuous when used.

## 6. Design for Energy Efficiency

Energy requirements of chemical processes should be recognized for their environmental and economic impacts and

should be minimized. If possible, synthetic methods should be conducted at ambient temperature and pressure.

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The Twelve Principles of Green Chemistry\*\*\*

#### 7.Use of Renewable Feedstocks

A raw material or feedstock should be renewable rather than depleting whenever technically and economically practicable.

## 8.Reduce Derivatives

Unnecessary derivatization (use of blocking groups, protection/ deprotection, temporary modification of physical/chemical processes) should be minimized or avoided if possible, because such steps

require additional reagents and can generate waste.

## 9.Catalysis

Catalytic reagents (as selective as possible) are superior to stoichiometric reagents.

## **10. Design for Degradation**

Chemical products should be designed so that at the end of their function they break down into innocuous degradation products and do not persist in the environment.

## **11. Real-time analysis for Pollution Prevention**

Analytical methodologies need to be further developed to allow for real-time, in-process monitoring

and control prior to the formation of hazardous substances.

## **12. Inherently Safer Chemistry for Accident Prevention**

Substances and the form of a substance used in a chemical process should be chosen to minimize the potential

for chemical accidents, including releases, explosions, and fires.

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**Agricultural Perspectives** 

#### AGRICULTURAL AREA OF EL EJIDO (SPAIN)

**100 000 HA OF GREEN HOUSES** 

5X10<sup>6</sup> CONTAINERS

**10<sup>6</sup> M<sup>3</sup> OF CONTAMINATED WATERS TO BE RECYCLED** 

A PILOT PLANT HAS BEEN BUILD FOR COLLECTING, RINSING AND RECYCLING PLASTIC OF USED BOTTLES OF PESTICIDES : WATER IS PURIFIED BY SOLAR PHOTOCATALYSIS FOR ITS RECYCLING.

#### **BURGUNDY (FRANCE)**

PHOTOCATALYTIC PURIFICATION OF USED WATERS RESULTING FROM THE RINSING OF AGRICULTURAL MACHINERY (TRACTORS, NEBULIZERS, EMPTY PEST BOTTLES...) BEFORE THEIR RELEASE TO THE RIVER.



#### **Possibilities**

- Small photocatalytic units for recovering silver from photographic baths.
- **Use of UV-lamps working at night (cheap electricity out of rush hours)**
- **G** High final ratios m<sub>Ag</sub>/m<sub>TiO2</sub>
- Easy separation of Ag from TiO<sub>2</sub>
   (chemical treatment in HNO<sub>3</sub>, sonolysis, decantation, filtration).
- S Need of more stringent environmental regulations







#### Imidaclopride/ Step Reactor









Comparison of the disappearance of 4 -chlorophenol and of its TOC when using suspended Millennium PC500 and Degussa P25 in CPC and Millennium PC500 coated on non -woven paper in the STEP photoreactor.





#### **ORIGIN OF GASEOUS DINITROGEN EVOLUTION**

#### Two favorable reasons :

- (i) the–N=N- azo-group appears as an easy potential precursor of N≡N, with already one double bond existing ;
- (ii) nitrogen atoms in -N=N-, are already formally at an oxidation state close to zero, i.e.
- that of nitrogen in  $N_2$  (by convention).

Actually, what is the oxidation degree of nitrogen in an azoic dye?

#### R-N=N-R'

<u>l<sup>st</sup> attempt of calculation:</u>	
R-N=N-R' is a "di-imide-like" product	$\Rightarrow$ 2 + 2x = 0 $\Rightarrow$ x = -
2 <sup>nd</sup> attempt of calculation:	
R-N=N-R' results from R <sup>δ-</sup> -H <sup>δ+</sup>	$\Rightarrow$ -2 + 2x = 0 $\Rightarrow$ x =

<u>3<sup>rd</sup> attempt of calculation</u> (based on R-N=N-R'synthesis) : R-NH<sub>2</sub> + O=N-R'  $\rightarrow$  R-N=N-R' + H<sub>2</sub>O (+1)(-3) (-2)(+3)(-1) (+1)(x)(x)(-1)  $\Rightarrow$  2x + 1

 $\Rightarrow$  2x + 1-1 = 0  $\Rightarrow$  x = 0

+1



#### Other example (Ch. Giannotti)



adamantane

adamantone











r







Falling film and slurry solar photoreactors



#### Ahlstrom photocatalytic coating

Development of a photocatalytic slurry/coating process to coat substrates
 to avoid the necessary postfiltration stage to separate TiO<sub>2</sub> particles from treated effluent





#### Example

#### Coating

- slurry = as a paint
- many substrates such as fibrous ones (filters)



SEM image of a photocatalytic glassfiber paper (without adsorbent)







Degradation of a pesticide mixture as a function of the total energy collected per litre of solution. In the inset, the variations in the overall solar UV -flux and of TOC concentration are shown as a function of local time.






## DOMAINS OF COMPETENCES OF THE LACE



Themes Environmental Domains	Redox Catalysis	Photocatalysis Photochemistry	Functionalized Materials Adsorption
AIR	<ul> <li>Catalytic combustion</li> <li>DeNOx catalysis</li> <li>Elimination of traces by catalytic combustion at low temperature</li> <li>Diesel exhaust catalysts</li> </ul>	<ul> <li>Degradation of VOC 's</li> <li>Elimination of Odors</li> <li>Reactivity and fate of atmospheric pollutants</li> <li>Role of water in atmospheric chemistry</li> <li>Air purification in confined atmospheres</li> <li>Ultrapurification of air(cleans rooms)</li> </ul>	<ul> <li>Synthesis of adsorbants</li> <li>Activation of carbons</li> <li>Grafting of macrocycles on supports</li> <li>On site adsorption of volatile pollutants</li> </ul>
WATER		<ul> <li>Total degradation of organic pollutants</li> <li>(<i>pesticides,dyes</i>)</li> <li>Potabilisation of water by photocatalysis</li> <li>Solar photocatalytic engineering</li> </ul>	<ul> <li>Elaboration of selective adsorbing materials</li> <li>Grafting of macrocycles on supports</li> <li>Heavy ions selective traps</li> </ul>
SOILS		<ul> <li>Solar photochemical degradation of phytosanitary agents</li> <li>Purification of surface waters</li> <li>Natural photocatalytic processes</li> </ul>	<ul> <li>Adsorption–desorption of pesticides in soils</li> <li>Soil treatment by thermodesorption and/or by extraction under reduced pressure</li> <li>Analyses and treatments of gaseous emissions</li> </ul>
CLEAN ENERGY	<ul> <li>Catalytic combustion of natural gas (without formation of NOx)</li> <li>Reforming of methane</li> <li>Production of hydrogen for fuel cells (SOFC)</li> <li>Exhaust catalysts</li> </ul>	- Utilization of solar energy - Valorisation of biomass : Hydrogen production	- Synthesis of thermostable catalysts - Synthesis of water-and sulfur-resistant catalysts